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(54) **METHOD OF MAKING A TOOL FOR EXTRACTING A BROKEN SCREW**

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See application file for complete search history.

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(57) **ABSTRACT**

The method of making a tool for removal of broken screws from a base material, including the material of the bone of a medical patient. One end of the tool has an open bore with interior, left-hand tapered screw threads formed thereon by compressing the tool to form the taper after the threads are formed and presented in a cylindrical shape. The other end of the tool is solid for accommodating a driving tool which rotates the tool in the removal of the broken screw.

6 Claims, 2 Drawing Sheets